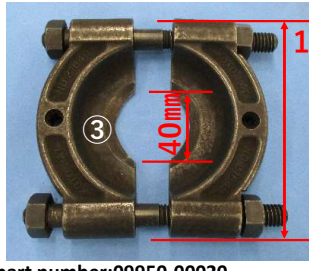


A70Supra Front Lower Arm Bush Removal Work Procedure

Preparation tool



① chisel
② hammer



part number:09950-00020
Bearing remover



part number:09570-24010
Remover & replacing differential mount cushion.



Ø35 socket
(similar alternatives are acceptable)

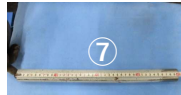


necessary dimension
outer diameter:Ø46

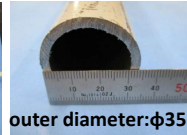


part number:09950-60010
Replacer set(similar alternatives are acceptable)

Necessary to receive the tip load of the press.



pipe length:400mm
(similar alternatives are acceptable)



outer diameter:Ø35

Working procedure



1. Raise the flange of No.1 and No.2 bushes with chisel ①.

(To insert the teeth of the bearing remover)

(enlarged photo of ②)

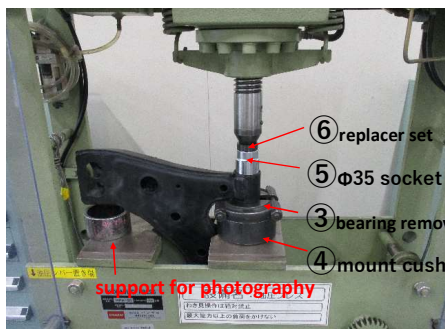
Be careful not to deform the arm side.



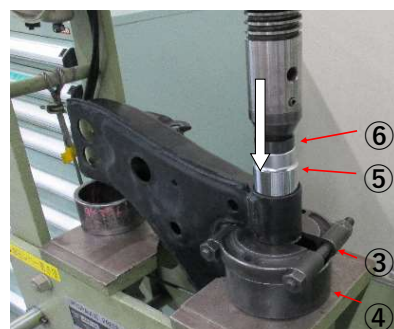
2. Install the bearing remover ③ between the raised flange and lower arm.



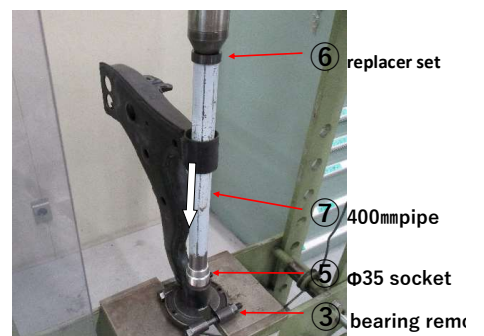
3. To remove the bush, apply a load to the bush from the side without the flange. Sandwich the bearing with the bearing remover ③ so that the lower arm can be



4. Set the preparation tool and lower arm to the



5. Pull out the No. 1 bush.



6. Pull out the No.2 bush by